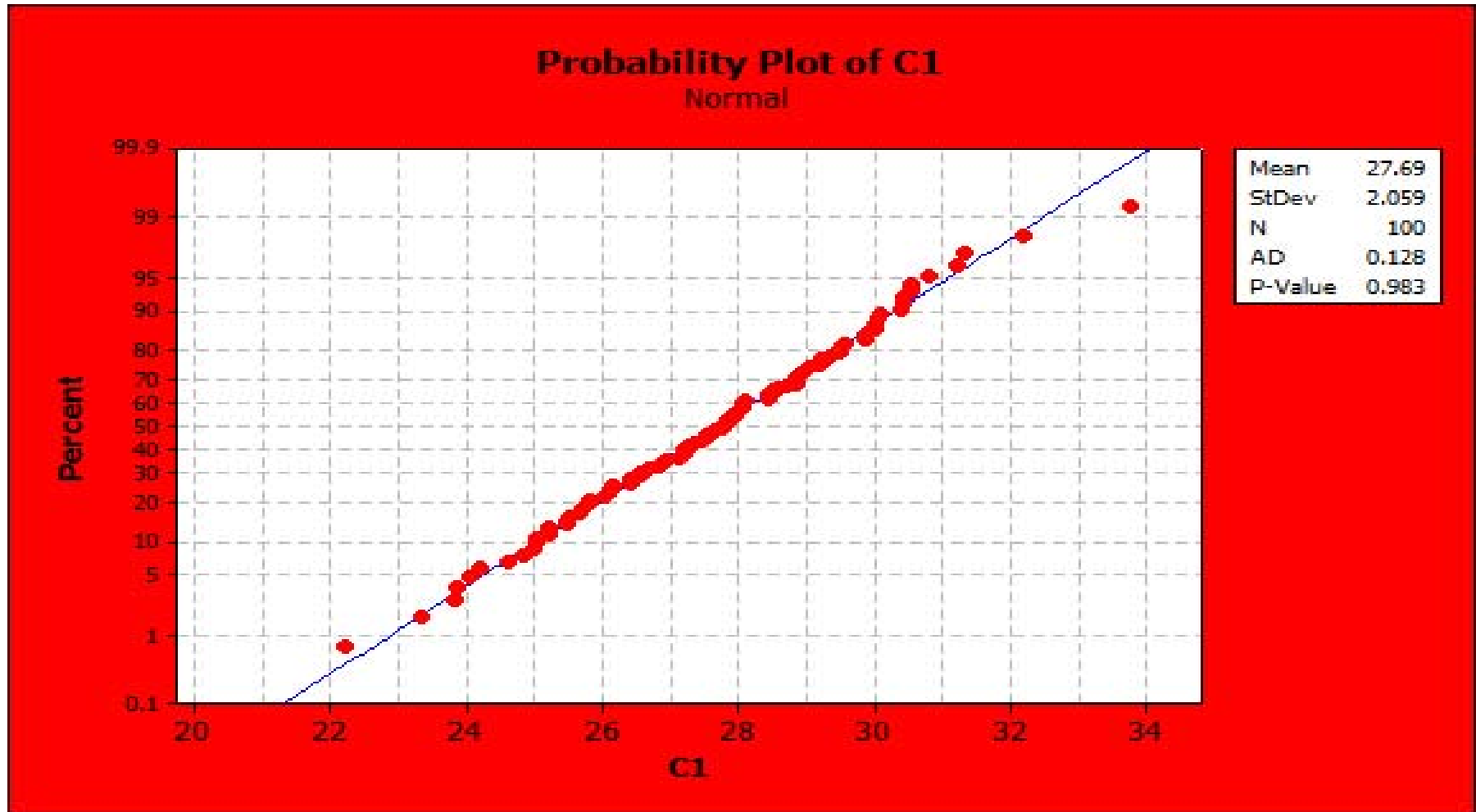


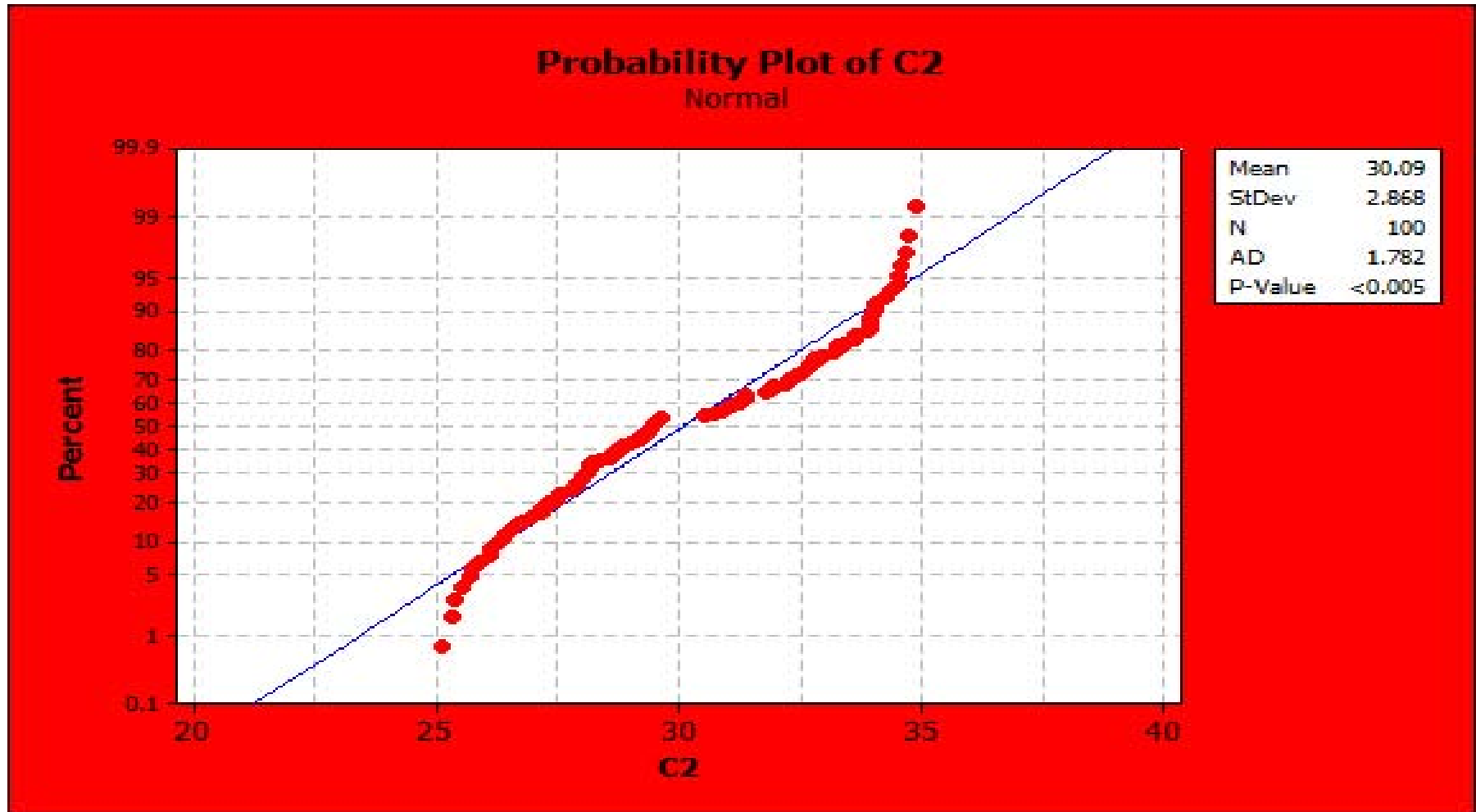
## Tests for Normality (circa 1980) in order of increasing ? complexity

- Graphical – Histograms, Stem and Leaf Plots
- Descriptive versus Theoretical Properties (68% of values within + or – 1 sigma, etc.)
- Normal Probability Plots
- Statistical Measures of Skewness and Kurtosis
- Chi-square Goodness of Fit test
- Statistical Tests like Anderson-Darling, Ryan-Joiner, Shapiro-Wilk, and Kolmogorov-Smirnov
- “preponderance of evidence”

# Output from Minitab Stat/Basic Statistics/Normality Test...



# Output from Minitab Stat/Basic Statistics/Normality Test...



## Chi-square Goodness of Fit test

- GOF on Uniform distribution (Dog food preference)
- Sum the Difference between observed and expected values squared divided by the expected value on page 170
- Examples are only around an a priori and uniform distributions

# Chi-Square ( $\chi^2$ )

- Chi-Square ( $\chi^2$ ): Used to test assumptions about single population variances, distributions, and independence of variables; create confidence intervals for population variances
- Commonly used is a test call a “goodness of fit”
- GOF for uniform, Poisson, binomial, normal, a-priori
- GOF for too much variation, too little variation

$$\chi_{calc}^2 = \sum \frac{(\text{observed value} - \text{expected value})^2}{\text{expected value}}$$

## Example GOF Problem Normal Distribution

- Taken from Barron's *EZ 101 Study Keys Statistics*, by Martin Sternstein, 2<sup>nd</sup> Edition, (Amazon \$8.99)
- Page 193
- Suppose that the assembly times for a sample of 300 units of an electronic product have mean  $\mu = 84$ , standard deviation  $\sigma = 3$ , and the following distribution:

	Assembly Time (minutes)					
	< 78	78-81	81-84	84-87	87-90	>90
Observed number of units	15	39	87	96	48	15

At the 1% significance level, test the null hypothesis that the distribution is normal.

# Classical Test of Hypothesis

- State the “null Hypothesis” in terms of a population parameter and an equal (=) sign.
- State the Alternative Hypothesis in terms of the same population parameter and one of three inequality signs.
- State the level of significance to which you wish to test the hypothesis.
- Identify the test statistic as either Z calculated, T calculated, Chi-squared calculated or F-calculated.
- Define the rejection criteria in terms of the calculated value and the criteria value.
- Evaluate the Test statistic and compare it to the criteria.
- Write out the conclusion.

# Classical Test of Hypothesis

- State the “null Hypothesis” in terms of a population parameter and an equal (=) sign. **The data follows a normal distribution**
- State the Alternative Hypothesis in terms of the same population parameter and one of three inequality signs. **The data does not follow a normal distribution**
- State the level of significance to which you wish to test the hypothesis.  **$\alpha = 0.01$**
- Identify the test statistic as either Z calculated, T calculated, **Chi-squared calculated** or F-calculated.
- Define the rejection criteria in terms of the calculated value and the criteria value. **Chi-squared calculated > Chi-square criteria**
- Evaluate the Test statistic and compare it to the criteria.
- Write out the conclusion.



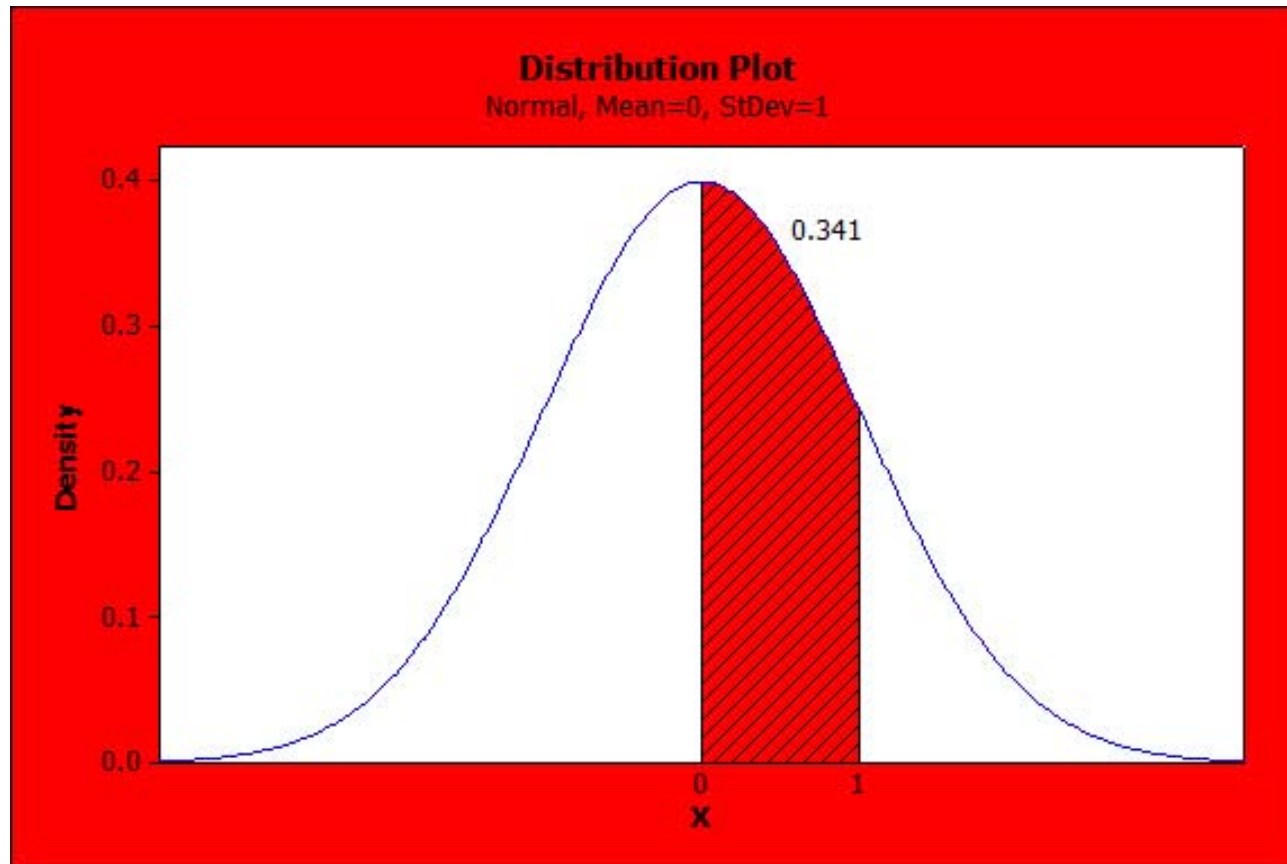
## Example GOF Problem Normal Distribution

- Taken from Barron's *EZ 101 Study Keys Statistics*, by Martin Sternstein, 2<sup>nd</sup> Edition, (Amazon \$8.99)
- Page 189
- What are the expected values for each of the cells?
  - Suppose that the assembly times for a sample of 300 units of an electronic product have mean  $\mu = 84$ , standard deviation  $\sigma = 3$ , and the following distribution:

	Assembly Time (minutes)					
	< 78	78-81	81-84	84-87	87-90	>90
Observed number of units	15	39	87	96	48	15

At the 1% significance level, test the null hypothesis that the distribution is normal.

# Minitab prob plot



Expected value for 0.0 to +1.0 sigma cell

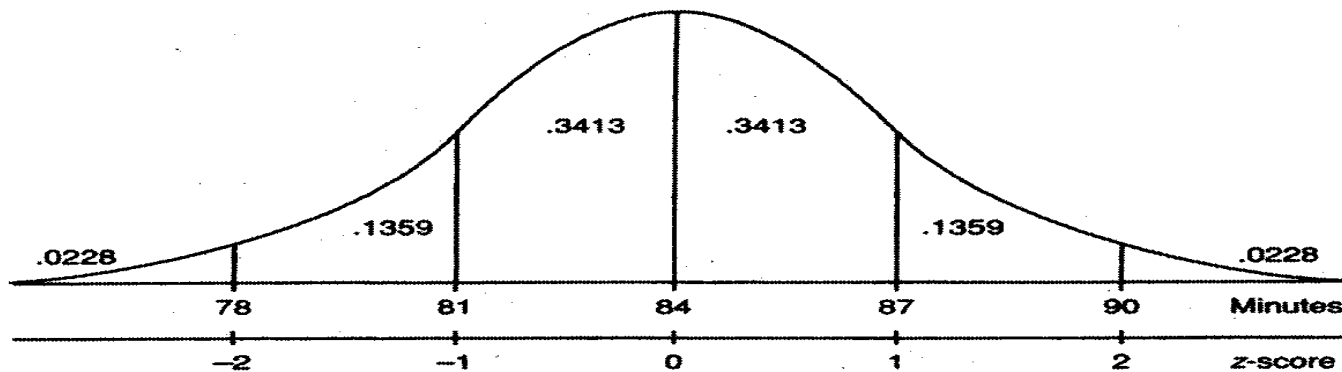
- Probability space times universe
- $0.3413 \text{ times } 300 = 102.39$

Chi-squared calculated

$$\chi_{calc}^2 = \sum \frac{(\text{observed value} - \text{expected value})^2}{\text{expected value}}$$

## Example GOF Problem Normal Distribution

- Taken from Barron's *EZ 101 Study Keys Statistics*, by Martin Sternstein, 2<sup>nd</sup> Edition, (Amazon \$8.99)
- Page 193  
*Answer:* Here we must use the sample mean, 84, and the sample standard deviation, 3. The normal probability table gives:



Multiplying by 300 units yields the following expected numbers of units.

		Assembly Time (minutes)					
		< 78	78–81	81–84	84–87	87–90	>90
Expected number of units		6.84	40.77	102.39	102.39	40.7	6.84

## Example GOF Problem Normal Distribution

- Taken from Barron's *EZ 101 Study Keys Statistics*, by Martin Sternstein, 2<sup>nd</sup> Edition, (Amazon \$8.99)
- Page 193

Thus

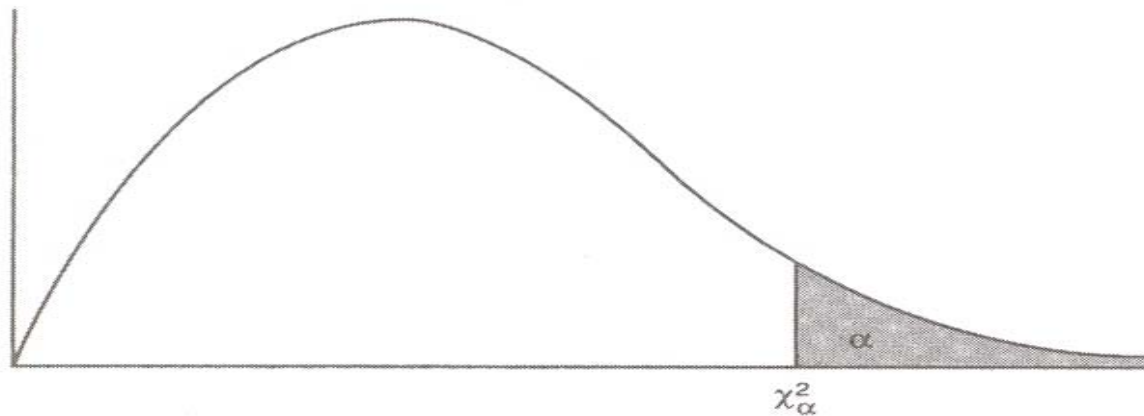
$$\begin{aligned}\chi^2 &= \frac{(15 - 6.84)^2}{6.84} + \frac{(39 - 40.77)^2}{40.77} + \frac{(87 - 102.39)^2}{102.39} + \frac{(96 - 102.39)^2}{102.39} \\ &\quad + \frac{(48 - 40.77)^2}{40.77} + \frac{(15 - 6.84)^2}{6.84} \\ &= 23.540\end{aligned}$$

# Chi Square GOF for normal distribution

- Degrees of freedom
- Number of cells minus 3
- Technically  $k - c$
- Where  $k$  is the number of cells
- And  $c$  is the number of population parameters plus 1
- Normal distribution has two population parameters, the mean and standard deviation (2), ( $2 + 1 = 3$ )
- $k - 3 = 6 - 3 = 3$
- Chi-square criteria for  $\alpha = 0.01$  and 3 d.f. is 11.34

# Chi-squared criteria

**Table C**  
The  $\chi^2$ -distribution



df	$\chi^2_{.995}$	$\chi^2_{.990}$	$\chi^2_{.975}$	$\chi^2_{.950}$	$\chi^2_{.900}$	$\chi^2_{.100}$	$\chi^2_{.050}$	$\chi^2_{.025}$	$\chi^2_{.010}$	$\chi^2_{.005}$
1	.0000	.0002	.0010	.0039	.0158	2.706	3.841	5.024	6.635	7.879
2	.0100	.0201	.0506	.1026	.2107	4.605	5.991	7.378	9.210	10.60
3	.0717	.1148	.2158	.3518	.5844	6.251	7.815	9.348	11.34	14.86
4	.2070	.2971	.4844	.7107	1.064	7.779	9.448	11.14	13.28	14.86
5	.4117	.5543	.8312	1.145	1.610	9.236	11.07	12.83	15.09	16.75
6	.6757	.8721	1.237	1.635	2.204	10.64	12.59	14.45	16.81	18.55
7	.9893	1.239	1.690	2.167	2.833	12.02	14.07	16.01	18.48	20.28
8	1.344	1.647	2.180	2.732	3.490	13.36	15.51	17.53	20.09	21.95
9	1.735	2.088	2.700	3.325	4.168	14.68	16.92	19.02	21.67	23.59
10	2.156	2.558	3.247	3.940	4.865	15.99	18.31	20.48	23.21	25.19





# Chi-squared calculated

= 23.540

Since we are using three measures from the sample (size, mean, and standard deviation), the number of degrees of freedom equals the number of classes minus 3, that is,  $df = 6 - 3 = 3$ . With  $\alpha = .01$ , the critical  $\chi^2$ -value is 11.34. Since  $23.540 > 11.34$ , there *is* sufficient evidence to reject  $H_0$  and to conclude that the distribution of assembly times is *not* normal.



**XI. ADVANCED STATISTICS  
STATISTICAL DECISION MAKING / GOODNESS-OF-FIT TESTS**

**Goodness-of-fit Tests**

The chi-square goodness-of-fit (GOF) test can be applied to any univariate distribution with a cumulative distribution function.

$H_0$ : The data follow a specified distribution

$H_1$ : The data do not follow the specified distribution

There observed frequency in each cell is  $O_i$  or  $f_o$  and the expected or theoretical frequency,  $E_i$  or  $f_e$ . Any cells which have an expected frequency of less than 5, are combined with an adjacent cell. Chi-square ( $\chi^2$ ) is then summed across all cells:

$$\chi^2 = \sum_{i=1}^k \frac{(O_i - E_i)^2}{E_i} \quad \text{or} \quad \chi^2 = \sum_{i=1}^k \frac{(f_o - f_e)^2}{f_e}$$

$k$  is the number of cells after combining.  $c$  is the number of estimated population parameters for the distribution plus 1. The calculated chi-square is then compared to the chi-square critical value for the following appropriate degrees of freedom.

<u>GOF Distribution</u>	<u>d.f. (k - c)</u>
Weibull (3 parameter)	k - 4
Normal	k - 3
Poisson	k - 2
Binomial	k - 2
Uniform	k - 1